CASAPPA®

FLUID POWER DESIGN

Hydraulic pumps, motors & filters

CASAPPA®
FLUID POWER DESIGN

Our passion for high performance in hydraulic drives us.

Constant evolution and a passion for hydraulics; this has been Casappa's strategy, a privately owned company that has been working for more than fifty years in the field of fluid power transmission.

We design and build the main components for the hydraulic system.
We listen to and work with our customers, from developing a new idea to after-sales service, anywhere around the globe.
As a tight-knit group of highly motivated and professionally qualified people, we are always ready to meet new challenges head on.
Thanks to the use of the most modern design engineering, simulation and lab testing technologies, we are always flexible and ready to quickly modify our offer to meet market demands.
We are convinced that integrating electronics with hydraulics is instrumental to improve hydraulic control circuit performance. For this reason we continuously invest in research & development, increasing the number of electronic control and regulation parts in our system.
Quality is our total commitment: that's why all of our products are thoroughly tested with constant monitoring including data analysis and traceability. Further, specific tests are perfomed on machines in the field to verify their effectivness in their actual enviroment.

Casappa is worldwide recognized as a highly specialised manufacturer of hydraulic components.

We offer:

Fixed and variable displacement hydraulic pumps and motors

Hydraulic valves to control pressure and flow rate

Hydraulic filters

SALES BY PRODUCT APPLICATIONS

Building & Construction	25%
Truck Market	21%
Agriculture	23%
Material Handling	14%
Industrial	12%
Turf Care	5%

Some of the major companies that rely on our specialised expertise and choose us as an important supplier of hydraulic components for a wide range of applications include:

AGCO	CNH	FANTUZZI REGGIANE	IR-BOBCAT	SCHMIDT	TORO
AMMAN-YANMAR	DAE DONG	GUIMA PALFINGER	KOMATSU	STILL WAGNER	TOYOTA Industrial Equipment
ATLAS COPCO	DOOSAN INFRACORE	HUNAN SUNWARD	MANITOU	TEREX	VOLVO Compact
CATERPILLAR	DAIMLER CHRYSLER	HYVA INTERNATIONAL	MANITOWOC-GROVE	TEXTRON	

Product range

Aluminium body gear pumps and motors

Cast iron body gear pumps and motors

Aluminium body gear flow dividers

Cast iron body gear flow dividers

Fixed displacement axial piston pumps and motors

Variable displacement axial piston pumps

Hand pumps

CASAPPA®
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A complete range of high quality pumps and motors, the end result of listening carefully to what customers need and of working closely with suppliers.

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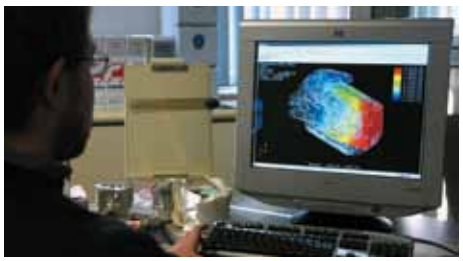
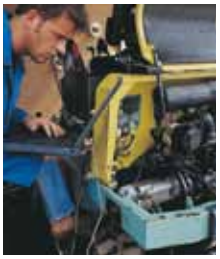


Casappa offers nothing but the best value to its customers thanks to the skills and expertise of its workforce, investments in research and new technologies, cooperation with leading universities and electronics-hydraulics integration.

Casappa offers a wide choice of gear or piston pumps and motors for open-circuit applications. Many functions, such as valves and controls, are built directly into the products to optimise system space and costs.



POLARIS series

Gear pumps and motors built in three pieces with an extruded body in high resistance aluminium alloy. The wide choice of shafts, flanges and ports, in compliance with all international standards (SAE, DIN and EUROPEAN) allow for their use in an infinite variety of applications.
Displacements from 1,07 cm^3/rev ▪ *0.07 in^3/rev* to 91,10 cm^3/rev ▪ *5.56 in^3/rev* available in groups 10, 20 and 30.
Max. peak pressure up to 300 bar ▪ *4350 psi*.
Max. speed up to 4000 min^{-1}.

Features

- High efficiencies.
- Integrated outboard bearings for heavy duty applications.
- Multiple units available in standard version, common inlet and separated stages.
- Electro-hydraulic fan drive system.
- Custom design.

Optional built-in valves

- Anticavitation valves.
- Maximum pressure relief valves.
- Priority valves.
- Load-Sensing priority valves.
- By-pass electric valves.
- Proportional relief valves.
- Reverse valves.

Main characteristics

	Displacement	Max. continuous pressure	Max. speed
POLARIS 10	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
PL. 10•1	1,07 ▪ *0.07*	260 ▪ *3750*	4000
PL. 10•1,5	1,60 ▪ *0.10*	260 ▪ *3750*	4000
PL. 10•2	2,13 ▪ *0.13*	260 ▪ *3750*	4000
PL. 10•2,5	2,67 ▪ *0.16*	260 ▪ *3750*	4000
PL. 10•3,15	3,34 ▪ *0.20*	260 ▪ *3750*	4000
PL. 10•4	4,27 ▪ *0.26*	250 ▪ *3600*	4000
PL. 10•5	5,34 ▪ *0.33*	250 ▪ *3600*	4000
PL. 10•5,8	6,20 ▪ *0.38*	230 ▪ *3350*	3500
PL. 10•6,3	6,67 ▪ *0.41*	230 ▪ *3350*	3500
PL. 10•8	8,51 ▪ *0.52*	180 ▪ *2600*	3500
PL. 10•10	10,67 ▪ *0.65*	140 ▪ *2050*	3500
POLARIS 20	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
PL. 20•4	4,95 ▪ *0.30*	250 ▪ *3600*	4000
PL. 20•6,3	6,61 ▪ *0.40*	250 ▪ *3600*	4000
PL. 20•7,2	7,29 ▪ *0.44*	250 ▪ *3600*	4000
PL. 20•8	8,26 ▪ *0.50*	250 ▪ *3600*	3500
PL. 20•9	9,17 ▪ *0.56*	250 ▪ *3600*	3500
PL. 20•10,5	10,90 ▪ *0.66*	250 ▪ *3600*	3500
PL. 20•11,2	11,23 ▪ *0.69*	250 ▪ *3600*	3500
PL. 20•14	14,53 ▪ *0.89*	250 ▪ *3600*	3500
PL. 20•16	16,85 ▪ *1.03*	250 ▪ *3600*	3000
PL. 20•19	19,09 ▪ *1.16*	200 ▪ *2900*	3000
PL. 20•20	21,14 ▪ *1.29*	200 ▪ *2900*	3000
PL. 20•24,5	24,84 ▪ *1.52*	170 ▪ *2450*	2500
PL. 20•25	26,42 ▪ *1.61*	170 ▪ *2450*	2500
PL. 20•27,8	28,21 ▪ *1.72*	130 ▪ *1900*	2000
PL. 20•31,5	33,03 ▪ *2.01*	130 ▪ *1900*	2000
POLARIS 30	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
PL. 30•22	21,99 ▪ *1.34*	250 ▪ *3600*	3000
PL. 30•27	26,70 ▪ *1.63*	250 ▪ *3600*	3000
PL. 30•34	34,55 ▪ *2.11*	240 ▪ *3500*	3000
PL. 30•38	39,27 ▪ *2.40*	240 ▪ *3500*	3000
PL. 30•43	43,98 ▪ *2.68*	230 ▪ *3350*	3000
PL. 30•51	51,83 ▪ *3.16*	210 ▪ *3050*	2500
PL. 30•61	61,26 ▪ *3.74*	190 ▪ *2750*	2500
PL. 30•73	73,82 ▪ *4.50*	170 ▪ *2450*	2500
PL. 30•82	81,68 ▪ *4.98*	160 ▪ *2300*	2200
PL. 30•90	91,10 ▪ *5.56*	150 ▪ *2200*	2200

NOTES
PL. : PLP = pump / PLM = motor

WHISPER series: *low noise emission - reduced pulsations by 75%*

Gear pumps built in three pieces with an extruded body in high resistance aluminium alloy. WHISPER is a new and original technology protected by international patents and applied to a family of external gear pumps that feature low noise emissions. The wide choice of shafts, flanges and ports, in compliance with all international standards (SAE, DIN and EUROPEAN) allow for their use in an infinite variety of applications.
Displacements from 1,12 cm^3/rev ▪ *0.07 in^3/rev* to 96,85 cm^3/rev ▪ *5.91 in^3/rev* available in groups 10, 20 and 30.
Max. peak pressure up to 300 bar ▪ *4350 psi*.
Max. speed up to 4000 min^{-1}.

Features

- High efficiencies .
- Low noise emission.
- Integrated outboard bearings for heavy duty applications.
- Multiple units.
- Custom design.

Optional built-in valves

- Anticavitation valves.
- Maximum pressure relief valves.
- Priority valves.
- Load-Sensing priority valves.
- By-pass electric valves.

Main characteristics

	Displacement	Max. continuous pressure	Max. speed
WHISPER 10	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
WSP 10•1	1,12 ▪ *0.07*	260 ▪ *3750*	4000
WSP 10•1,5	1,68 ▪ *0.10*	260 ▪ *3750*	4000
WSP 10•2	2,24 ▪ *0.14*	260 ▪ *3750*	4000
WSP 10•2,5	2,80 ▪ *0.17*	260 ▪ *3750*	4000
WSP 10•3,15	3,48 ▪ *0.21*	260 ▪ *3750*	4000
WSP 10•4	4,45 ▪ *0.27*	250 ▪ *3600*	4000
WSP 10•5	5,60 ▪ *0.34*	250 ▪ *3600*	4000
WSP 10•5,8	6,51 ▪ *0.40*	230 ▪ *3350*	3500
WSP 10•6,3	7,00 ▪ *0.43*	230 ▪ *3350*	3500
WSP 10•8	8,92 ▪ *0.54*	180 ▪ *2600*	3500
WSP 10•10	11,20 ▪ *0.68*	140 ▪ *2050*	3500
WHISPER 20	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
WSP 20•4	5,25 ▪ *0.32*	250 ▪ *3600*	4000
WSP 20•6,3	7,00 ▪ *0.43*	250 ▪ *3600*	4000
WSP 20•7,2	7,72 ▪ *0.47*	250 ▪ *3600*	4000
WSP 20•8	8,74 ▪ *0.53*	250 ▪ *3600*	3500
WSP 20•9	9,65 ▪ *0.59*	250 ▪ *3600*	3500
WSP 20•10,5	11,54 ▪ *0.70*	250 ▪ *3600*	3500
WSP 20•11,2	11,89 ▪ *0.73*	250 ▪ *3600*	3500
WSP 20•14	15,39 ▪ *0.94*	250 ▪ *3600*	3500
WSP 20•16	17,84 ▪ *1.09*	250 ▪ *3600*	3000
WSP 20•19	20,22 ▪ *1.23*	200 ▪ *2900*	3000
WSP 20•20	22,38 ▪ *1.37*	200 ▪ *2900*	3000
WSP 20•24,5	26,30 ▪ *1.60*	170 ▪ *2450*	2500
WSP 20•25	27,98 ▪ *1.71*	170 ▪ *2450*	2500
WSP 20•27,8	29,87 ▪ *1.82*	130 ▪ *1900*	2000
WSP 20•31,5	34,98 ▪ *2.13*	130 ▪ *1900*	2000
WHISPER 30	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
WSP 30•22	23,38 ▪ *1.43*	250 ▪ *3600*	3000
WSP 30•27	28,39 ▪ *1.73*	250 ▪ *3600*	3000
WSP 30•34	36,74 ▪ *2.24*	240 ▪ *3500*	3000
WSP 30•38	41,75 ▪ *2.55*	240 ▪ *3500*	3000
WSP 30•43	46,76 ▪ *2.85*	230 ▪ *3350*	3000
WSP 30•51	55,10 ▪ *3.36*	210 ▪ *3050*	2500
WSP 30•61	65,12 ▪ *3.97*	190 ▪ *2750*	2500
WSP 30•73	78,48 ▪ *4.79*	170 ▪ *2450*	2500
WSP 30•82	86,83 ▪ *5.30*	160 ▪ *2300*	2200
WSP 30•90	96,85 ▪ *5.91*	150 ▪ *2200*	2200

KAPPA and KAPPA COMPACT series

Gear pumps and motors made of cast iron in two pieces. A rigid and compact structure that makes it possible to incorporate a number of functions in a limited space.
Wide range of displacements: from 4,95 cm^3/rev ▪ *0.30 in^3/rev* to 150,79 cm^3/rev ▪ *9.20 in^3/rev* available in groups 20, 30 and 40.
Max. peak pressure up to 330 bar ▪ *4800 psi*.
Max. speed up to 4000 min^{-1}.

Features

- High operating pressures .
- High efficiency at high temperature.
- Low noise emission.
- Exceptional working life expectancy.
- Solid and compact design.
- Custom design.

Optional built-in valves

- Antishock and anticavitation valves.
- Priority valves.
- Load-Sensing priority valves.
- By-pass electric valves.

Main characteristics

	Displacement	Max. continuous pressure	Max. speed
KAPPA 20	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
K. 20•4	4,95 ▪ *0.30*	285 ▪ *4150*	4000
K. 20•6,3	6,61 ▪ *0.40*	285 ▪ *4150*	4000
K. 20•8	8,26 ▪ *0.50*	285 ▪ *4150*	3500
K. 20•11,2	11,23 ▪ *0.69*	275 ▪ *4000*	3500
K. 20•14	14,53 ▪ *0.89*	265 ▪ *3850*	3500
K. 20•16	16,85 ▪ *1.03*	260 ▪ *3750*	3000
K. 20•20	21,14 ▪ *1.29*	210 ▪ *3050*	3000
K. 20•25	26,42 ▪ *1.61*	180 ▪ *2600*	2500
K. 20•31,5	33,03 ▪ *2.01*	140 ▪ *2050*	2500
KAPPA 30	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
K. 30•27	26,70 ▪ *1.63*	280 ▪ *4050*	3000
K. 30•34	34,56 ▪ *2.11*	260 ▪ *3750*	3000
K. 30•38	39,27 ▪ *2.40*	260 ▪ *3750*	3000
K. 30•43	43,98 ▪ *2.68*	250 ▪ *3600*	3000
K. 30•51	51,83 ▪ *3.16*	230 ▪ *3350*	2500
K. 30•56	56,54 ▪ *3.45*	215 ▪ *3100*	2500
K. 30•61	61,26 ▪ *3.74*	200 ▪ *2900*	2500
K. 30•73	73,82 ▪ *4.50*	180 ▪ *2600*	2500
KAPPA compact 30	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
K. 30•22	21,99 ▪ *1.34*	280 ▪ *4050*	3000
K. 30•27	26,70 ▪ *1.63*	280 ▪ *4050*	3000
K. 30•31	30,63 ▪ *1.87*	260 ▪ *3750*	3000
K. 30•34	34,56 ▪ *2.11*	260 ▪ *3750*	3000
K. 30•38	39,27 ▪ *2.40*	260 ▪ *3750*	3000
K. 30•41	41,62 ▪ *2.54*	250 ▪ *3600*	3000
K. 30•43	43,98 ▪ *2.68*	250 ▪ *3600*	3000
K. 30•46	46,34 ▪ *2.83*	250 ▪ *3600*	3000
K. 30•51	51,83 ▪ *3.16*	230 ▪ *3350*	2500
K. 30•56	56,54 ▪ *3.45*	215 ▪ *3100*	2500
K. 30•61	61,26 ▪ *3.74*	200 ▪ *2900*	2500
K. 30•73	73,82 ▪ *4.50*	180 ▪ *2600*	2500
KAPPA compact 40	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
K. 40•63	61,43 ▪ *3.75*	300 ▪ *4350*	2800
K. 40•73	72,60 ▪ *4.43*	300 ▪ *4350*	2800
K. 40•87	86,56 ▪ *5.28*	280 ▪ *4050*	2800
K. 40•109	108,90 ▪ *6.64*	250 ▪ *3600*	2800
K. 40•121	121,80 ▪ *7.43*	230 ▪ *3350*	2500
K. 40•133	134,03 ▪ *8.18*	220 ▪ *3200*	2500
K. 40•151	150,79 ▪ *9.20*	200 ▪ *2900*	2500

NOTES
K. : KP = pump / KM = motor

FORMULA and FORMULA SFP series

Gear pumps made of cast iron in two pieces, ideal for truck application.
Displacements from 8,26 cm^3/rev ▪ *0.50 in^3/rev* to 150,79 cm^3/rev ▪ *9.20 in^3/rev* available in groups 20, 30, 35 and 40.
Max. peak pressure up to 325 bar ▪ *4700 psi*.
Max. speed up to 3000 min^{-1}.

Features

- High performance also at very low speed.
- Different ports position availability.
- Low noise emission.
- Shaft seal system no leakage guarantee.
- Modular design.
- Direct mounting on the PTOs.

Main characteristics

	Displacement	Max. continuous pressure	Max. speed
FORMULA 20	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
FP 20•8	8,26 ▪ *0.50*	280 ▪ *4050*	2000
FP 20•11,2	11,23 ▪ *0.69*	280 ▪ *4050*	2000
FP 20•16	16,85 ▪ *1.03*	280 ▪ *4050*	2000
FP 20•20	21,14 ▪ *1.29*	260 ▪ *3750*	2000
FP 20•25	26,42 ▪ *1.61*	220 ▪ *3200*	2000
FP 20•31,5	33,03 ▪ *2.01*	190 ▪ *2750*	1800
FP 20•36	35,94 ▪ *2.19*	170 ▪ *2450*	1800
FP 20•40	39,64 ▪ *2.42*	160 ▪ *2300*	1800
FORMULA 30	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
FP 30•17	17,28 ▪ *1.05*	290 ▪ *4200*	3000
FP 30•27	26,70 ▪ *1.63*	290 ▪ *4200*	3000
FP 30•34	34,56 ▪ *2.11*	280 ▪ *4050*	2800
FP 30•38	39,27 ▪ *2.40*	280 ▪ *4050*	2800
FP 30•43	43,98 ▪ *2.68*	270 ▪ *3900*	2500
FP 30•51	51,83 ▪ *3.16*	240 ▪ *3500*	2500
FP 30•61	61,26 ▪ *3.74*	220 ▪ *3200*	2000
FP 30•73	73,82 ▪ *4.50*	200 ▪ *2900*	1800
FP 30•82	81,68 ▪ *4.98*	190 ▪ *2750*	1800
FP 30•100	100,52 ▪ *6.16*	180 ▪ *2600*	1800
FP 30•125	125,66 ▪ *7.67*	160 ▪ *2300*	1800
FORMULA 40	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
FP 40•63	61,43 ▪ *3.75*	290 ▪ *4200*	2700
FP 40•73	72,60 ▪ *4.43*	280 ▪ *4050*	2700
FP 40•87	86,56 ▪ *5.28*	260 ▪ *3750*	2700
FP 40•109	108,90 ▪ *6.64*	240 ▪ *3500*	2700
FP 40•133	134,03 ▪ *8.18*	220 ▪ *3200*	2500
FP 40•151	150,79 ▪ *9.20*	180 ▪ *2600*	2500
FORMULA SFP 30	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
SFP 30•34	35,43 ▪ *2.16*	280 ▪ *4050*	2800
SFP 30•43	45,09 ▪ *2.75*	270 ▪ *3900*	2500
SFP 30•51	53,14 ▪ *3.24*	250 ▪ *3600*	2500
SFP 30•61	62,80 ▪ *3.83*	230 ▪ *3350*	2500
SFP 30•73	75,68 ▪ *4.62*	205 ▪ *2950*	2250
SFP 30•82	83,74 ▪ *5.11*	195 ▪ *2800*	2250
FORMULA SFP 35	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
SFP 35•90	95,99 ▪ *5.86*	230 ▪ *3350*	2250
SFP 35•100	104,92 ▪ *6.40*	220 ▪ *3200*	2250
SFP 35•112	118,31 ▪ *7.22*	205 ▪ *2950*	2250

MAGNUM series

Gear pumps and motors made of cast iron in three pieces. An extremely versatile and reliable design, also in the most extreme operating conditions.
Displacements from 17,28 cm^3/rev ▪ *1.05 in^3/rev* to 125,63 cm^3/rev ▪ *7.66 in^3/rev* available in groups 30 and 35.
Max. peak pressure up to 320 bar ▪ *4650 psi*.
Max. speed up to 3000 min^{-1}.

Features

- Wide range of drive shafts and flanges in SAE version.
- More choices of port locations.
- Integrated outboard bearings for heavy duty applications.
- Multiple units available in standard version, common inlet and separated stages.
- Exceptional working life expectancy.

Main characteristics

	Displacement	Max. continuous pressure	Max. speed
MAGNUM 30	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
HD. 30•17	17,28 ▪ *1.05*	280 ▪ *4050*	3000
HD. 30•22	21,99 ▪ *1.34*	280 ▪ *4050*	3000
HD. 30•24	24,03 ▪ *1.47*	280 ▪ *4050*	3000
HD. 30•27	26,70 ▪ *1.63*	280 ▪ *4050*	3000
HD. 30•34	34,56 ▪ *2.11*	270 ▪ *3900*	3000
HD. 30•38	39,27 ▪ *2.40*	270 ▪ *3900*	3000
HD. 30•43	43,98 ▪ *2.68*	260 ▪ *3750*	3000
HD. 30•51	51,83 ▪ *3.16*	230 ▪ *3350*	2500
HD. 30•56	56,55 ▪ *3.45*	215 ▪ *3100*	2500
HD. 30•61	61,26 ▪ *3.74*	200 ▪ *2900*	2000
HD. 30•73	73,82 ▪ *4.50*	190 ▪ *2750*	1700
HD. 30•82	81,68 ▪ *4.98*	170 ▪ *2450*	1500
MAGNUM 35	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
HD. 35•40	40,46 ▪ *2.47*	270 ▪ *3900*	3000
HD. 35•50	51,10 ▪ *3.12*	270 ▪ *3900*	3000
HD. 35•63	63,88 ▪ *3.90*	270 ▪ *3900*	3000
HD. 35•71	72,40 ▪ *4.42*	250 ▪ *3600*	3000
HD. 35•80	80,91 ▪ *4.94*	250 ▪ *3600*	3000
HD. 35•90	91,56 ▪ *5.59*	230 ▪ *3350*	2700
HD. 35•100	100,08 ▪ *6.10*	210 ▪ *3050*	2700
HD. 35•112	112,85 ▪ *6.88*	190 ▪ *2750*	2700
HD. 35•125	125,63 ▪ *7.66*	170 ▪ *2450*	2500

NOTES
HD. : HDP = pump / HDM = motor

POLARIS series

Gear flow dividers made of high resistance aluminium alloy. These components can be used as flow equalizers, flow dividers and pressure intensifiers.
Displacements from 2,14 cm^3/rev ▪ *0.13 in^3/rev* to 33,03 cm^3/rev ▪ *2.01 in^3/rev* available in groups 10 and 20.
Max. peak pressure up to 280 bar ▪ *4050 psi*.

Features

- Modular design.
- Accurate division of flow.
- Built-in relief valves.
- Combinations between different groups.

Main characteristics

	Displacement	Max. continuous outlet pressure	Max. speed
POLARIS 10	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
PLD 10•2	2,14 ▪ *0.13*	250 ▪ *3600*	4200
PLD 10•3,15	3,34 ▪ *0.20*	250 ▪ *3600*	3990
PLD 10•4	4,27 ▪ *0.26*	250 ▪ *3600*	3940
PLD 10•5	5,34 ▪ *0.33*	250 ▪ *3600*	3680
PLD 10•6,3	6,67 ▪ *0.41*	250 ▪ *3600*	3500
POLARIS 20	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
PLD 20•4	4,95 ▪ *0.30*	250 ▪ *3600*	4100
PLD 20•6,3	6,61 ▪ *0.40*	250 ▪ *3600*	3970
PLD 20•8	8,26 ▪ *0.50*	250 ▪ *3600*	3850
PLD 20•11,2	11,23 ▪ *0.69*	250 ▪ *3600*	3660
PLD 20•14	14,53 ▪ *0.89*	250 ▪ *3600*	3460
PLD 20•16	16,85 ▪ *1.03*	200 ▪ *2900*	3335
PLD 20•20	21,14 ▪ *1.29*	200 ▪ *2900*	3125
PLD 20•25	26,42 ▪ *1.61*	200 ▪ *2900*	2900
PLD 20•31,5	33,03 ▪ *2.01*	200 ▪ *2900*	2660

MAGNUM series

Gear flow dividers made of cast iron. These components can be used as flow equalizers, flow dividers and pressure intensifiers.
Displacements from 17,28 cm^3/rev ▪ *1.05 in^3/rev* to 125,63 cm^3/rev ▪ *7.66 in^3/rev* available in groups 30 and 35.
Max. peak pressure up to 320 bar ▪ *4650 psi*.

Features

- Modular design.
- Accurate division of flow.
- High flow.
- Combinations between different groups.

Main characteristics

	Displacement	Max. continuous outlet pressure	Max. speed
MAGNUM 30	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
HDD 30•17	17,28 ▪ *1.05*	280 ▪ *4050*	3000
HDD 30•22	21,99 ▪ *1.34*	280 ▪ *4050*	3000
HDD 30•27	26,70 ▪ *1.63*	280 ▪ *4050*	3000
HDD 30•34	34,56 ▪ *2.11*	270 ▪ *3900*	3000
HDD 30•43	43,98 ▪ *2.68*	260 ▪ *3750*	3000
HDD 30•51	51,83 ▪ *3.16*	230 ▪ *3350*	2500
HDD 30•61	61,26 ▪ *3.74*	200 ▪ *2900*	2000
HDD 30•73	73,82 ▪ *4.50*	190 ▪ *2750*	1700
HDD 30•82	81,68 ▪ *4.98*	170 ▪ *2450*	1500

MAGNUM 35	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
HDD 35•50	51,10 ▪ *3.12*	270 ▪ *3900*	3000
HDD 35•63	63,88 ▪ *3.90*	270 ▪ *3900*	3000
HDD 35•71	72,40 ▪ *4.42*	250 ▪ *3600*	3000
HDD 35•80	80,91 ▪ *4.94*	250 ▪ *3600*	3000
HDD 35•90	91,56 ▪ *5.59*	230 ▪ *3350*	2700
HDD 35•100	100,08 ▪ *6.10*	210 ▪ *3050*	2700
HDD 35•112	112,85 ▪ *6.88*	190 ▪ *2750*	2700
HDD 35•125	125,63 ▪ *7.66*	170 ▪ *2450*	2500

STRADA series

Fixed displacement bent axis piston pumps. STRADA pumps are ideally suited for PTOs applications in vehicles.
Displacements from 40,9 cm^3/rev ▪ *2.49 in^3/rev* to 110 cm^3/rev ▪ *6.71 in^3/rev* available in groups 32 and 37.
Max. peak pressure up to 400 bar ▪ *5800 psi*.
Max. speed up to 2950 min^{-1}.

Main characteristics

	Displacement	Max. continuous pressure	Max. speed
STRADA 32	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
BAP 32•40	40,90 ▪ *2.49*	350 ▪ *5100*	2950
BAP 32•50	50,10 ▪ *3.06*	350 ▪ *5100*	2750
BAP 32•63	63,00 ▪ *3.84*	350 ▪ *5100*	2450
BAP 32•71	71,60 ▪ *4.37*	315 ▪ *4600*	2250
BAP 32•80	78,30 ▪ *4.78*	315 ▪ *4600*	2200
STRADA 37	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
BAP 37•80	79,10 ▪ *4.83*	350 ▪ *5100*	2500
BAP 37•110	110,00 ▪ *6.71*	300 ▪ *4350*	2300

Features

- Low noise level.
- Direct mounting on the PTOs.
- Compact design.
- High volumetric, mechanical and overall efficiency.
- Available in ISO and UNI standard.

PLATA series

Fixed displacement axial piston pumps and motors swash plate design for open circuit applications. The design itself is extremely compact while integrating a number of functions, with an electrically controlled valve on the pump and antishock valves on the motor.
Unidirectional pumps LFP48: displacements from 27 cm^3/rev ▪ *1.65 in^3/rev* to 48,2 cm^3/rev ▪ *2.94 in^3/rev*.
Reversible motors LFM30: displacements from 22 cm^3/rev ▪ *1.34 in^3/rev* to 30,2 cm^3/rev ▪ *1.84 in^3/rev*.
Max. peak pressure up to 350 bar ▪ *5100 psi.*

Main characteristics

	Displacement	Max. continuous pressure	Max. speed
PLATA pumps	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
LFP 48•27	27,00 ▪ *1.65*	280 ▪ *4050*	2600
LFP 48•34	34,00 ▪ *2.07*	280 ▪ *4050*	2600
LFP 48•36,7	36,70 ▪ *2.24*	280 ▪ *4050*	2600
LFP 48•45,5	45,50 ▪ *2.78*	280 ▪ *4050*	2600
LFP 48•48	48,20 ▪ *2.94*	280 ▪ *4050*	2600

PLATA motors	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
LFM 30•22	22,00 ▪ *1.34*	280 ▪ *4050*	4900
LFM 30•26,5	26,50 ▪ *1.62*	280 ▪ *4050*	4800
LFM 30•28,5	28,50 ▪ *1.74*	280 ▪ *4050*	4700
LFM 30•30,2	30,20 ▪ *1.84*	280 ▪ *4050*	4500

Pumps features

- Three-position electrically controlled valve with relief valve.
- Electronic control of the rotor start-up and stop ramps.
- Rotation reverse with controlled delay.
- Easy integration with the machine cabin controls.
- Auxiliary gear pump with common suction, available with either cast-iron or aluminium body.

Motors features

- Reversible rotation with integral antishock valves.
- European and SAE standard mounting flanges.
- Side or rear inlet options.
- Compact size.

PLATA LVP series

Variable displacement axial piston pumps swash plate design. PLATA pumps are ideally suited for medium and high pressure open circuit applications.
Displacements from 28,49 cm^3/rev ▪ *1.74 in^3/rev* to 87,90 cm^3/rev ▪ *5.37 in^3/rev*.
Max. peak pressure up to 350 bar ▪ *5100 psi*.
Max. speed up to 3000 min^{-1}.

Main characteristics

	Max displacement	Max. continuous pressure	Max. speed
PLATA LVP	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
LVP 30	28,49 ▪ *1.74*	280 ▪ *4050*	3000
LVP 48	45,47 ▪ *2.77*	280 ▪ *4050*	2600
LVP 75	75,53 ▪ *4.61*	280 ▪ *4050*	2200
LVP 90	87,90 ▪ *5.37*	250 ▪ *3600*	1850

Features

- Energy savings.
- Low noise emission.
- Short response time.
- Drive shaft bearing suitable for radial and axial loads.
- Multiple combinations.

Controls

- Pressure compensator.
- Flow and pressure compensator (Load-Sensing).
- Torque limiter.
- Electrohydraulic servocontrols.

MVP series

Variable displacement axial piston pumps swash plate design ideally suited for open circuit in mobile hydraulic applications. The compact design allows to be mounted directly on engine motors.
Displacements from 28,5 cm^3/rev ▪ *1.74 in^3/rev* to 84 cm^3/rev ▪ *5.12 in^3/rev*.
Max. peak pressure up to 350 bar ▪ *5100 psi*.
Max. speed up to 3000 min^{-1}.

Main characteristics

	Max displacement	Max. continuous pressure	Max. speed
MVP	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
MVP 30.28	28,50 ▪ *1.74*	280 ▪ *4050*	3000
MVP 30.34	33,60 ▪ *2.05*	250 ▪ *3600*	3000
MVP 48.45	45,00 ▪ *2.75*	280 ▪ *4050*	3000
MVP 48.53	53,00 ▪ *3.23*	250 ▪ *3600*	2800
MVP 60.60	60,00 ▪ *3.66*	280 ▪ *4050*	2700
MVP 60.72	72,00 ▪ *4.39*	280 ▪ *4050*	2500
MVP 60.84	84,00 ▪ *5.12*	250 ▪ *3600*	2500

Features

- Exceptional working life expectancy.
- Low noise emission.
- Drive shaft bearing suitable for radial and axial loads.
- Multiple combinations.

Controls

- Min. and max. displacement limiter.
- Pressure compensator.
- Flow and pressure compensator (Load-Sensing).
- Torque limiter.

PLATA SVP - DVP series

Variable displacement axial piston pumps swash plate design for open circuit applications. SVP single flow, DVP dual flow on piston pump and an additional piggybacked gear pump. The automatic overall torque limiter allows to optimize the performance of themachine. SVP and DVP pumps has been designed specifically for mini excavators where compactness and ease of installation are critical.
Piston pump: displacements from 7,8 cm^3/rev ▪ *0.48 in^3/rev* to 30 cm^3/rev ▪ *1.83 in^3/rev*.
Gear pump: displacements from 4,95 cm^3/rev ▪ *0.30 in^3/rev* to 21,14 cm^3/rev ▪ *1.29 in^3/rev*.
Max. speed up to 2600 min^{-1}.

SVP and DVP features

- Compact design.
- Torque limiter.
- Energy savings.
- Low noise emission.
- Long service life.

Main characteristics

	Max displacement	Max. continuous pressure	Max. speed
PLATA SVP	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
SVP 7,8	15,60 ▪ *0.95*	210 ▪ *3050*	2600
SVP 8	16,00 ▪ *0.98*	210 ▪ *3050*	2600
SVP 8,5	17,00 ▪ *1.04*	210 ▪ *3050*	2600
SVP 9	18,00 ▪ *1.10*	210 ▪ *3050*	2600
SVP 10	20,00 ▪ *1.22*	210 ▪ *3050*	2600
SVP 11	22,00 ▪ *1.34*	210 ▪ *3050*	2600
SVP 12,5	25,00 ▪ *1.53*	210 ▪ *3050*	2600
SVP 14	28,00 ▪ *1.71*	210 ▪ *3050*	2600
SVP 15	30,00 ▪ *1.83*	210 ▪ *3050*	2600

PLATA DVP	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
DVP 7,8	7,80x2 ▪ *0.48x2*	210 ▪ *3050*	2600
DVP 8	8,00x2 ▪ *0.49x2*	210 ▪ *3050*	2600
DVP 8,5	8,50x2 ▪ *0.52x2*	210 ▪ *3050*	2600
DVP 9	9,00x2 ▪ *0.55x2*	210 ▪ *3050*	2600
DVP 10	10,00x2 ▪ *0.61x2*	210 ▪ *3050*	2600
DVP 11	11,00x2 ▪ *0.67x2*	210 ▪ *3050*	2600
DVP 12,5	12,50x2 ▪ *0.76x2*	210 ▪ *3050*	2600
DVP 14	14,00x2 ▪ *0.85x2*	210 ▪ *3050*	2600
DVP 15	15,00x2 ▪ *0.91x2*	210 ▪ *3050*	2600

Gear pump	(cm^3/rev ▪ *in^3/rev)*	(bar ▪ *psi)*	(min^{-1})
KP 20•4	4,95 ▪ *0.30*	285 ▪ *4150*	2600
KP 20•6,3	6,61 ▪ *0.40*	285 ▪ *4150*	2600
KP 20•8	8,26 ▪ *0.50*	285 ▪ *4150*	2600
KP 20•11,2	11,23 ▪ *0.69*	275 ▪ *4000*	2600
KP 20•14	14,53 ▪ *0.89*	265 ▪ *3850*	2600
KP 20•16	16,85 ▪ *1.03*	260 ▪ *3750*	2600
KP 20•20	21,14 ▪ *1.29*	210 ▪ *3050*	2600

Up Easy series

Double acting hand pumps providing flow in both directions of lever movement.
Displacement from 12 cm^3/cycle ▪ *0.73 in^3/cycle* to 45 cm^3/cycle ▪ *2.75 in^3/cycle*.
Max. pressure 315 bar ▪ *4600 psi*.

Main characteristics

	Displacement	Max. pressure
Up Easy	(cm^3/cycle ▪ *in^3/cycle)*	(bar ▪ *psi)*
EP 12	12 ▪ *0.73*	315 ▪ *4600*
EP 25	25 ▪ *1.53*	250 ▪ *3600*
EP 45	45 ▪ *2.75*	220 ▪ *3200*

Features

- New interchange modular design for maximum flexibility.
- Same pumping group with or without reservoir.
- Suitable for auxiliary or emergency applications.

IKRON®
Fluid Filtration

Product range

Suction filters

In line filters spin-on

Tank mounted return line filters

In line medium and high pressure filters

Accessories

CASAPPA®
FLUID POWER DESIGN

IKRON Fluid Filtration

IKRON “Fluid Filtration”, real specialist in designing and manufacturing of hydraulic filters. More than fifty years of experience taught Casappa just how important filtering is to optimise hydraulic control system efficiency and to extend component service life.

Since its foundation, IKRON has followed the ISO 9001:2000 procedures, guaranteeing the care and professionalism for which its production has always been distinguished, from design to delivery. This is why our customers rely on IKRON every day.

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IKRON uses virtual simulation tools during the design phase to analyse and predict how its products will behave when installed in the hydraulic circuit.

Ikron offers a wide range of filters and accessories.
Suction filters, return filters, in line spin-on filters, medium and high pressure filters.
Clogging indicators, level and temperature gauges, filler breathers.




IKRON Fluid Filtration

Suction filters

The tank submerged suction filters are designed to be fitted directly on pump intake and provide versatility to safeguard the hydraulic components from contaminating particles.

HF 410-412 series

- By-pass valve.
- Magnetic set.

Main characteristics

Type	Nominal flow up to (l/min ▪ *US gpm*)	Degree of filtration* MS (µm)	MI (µm)
HF 410	300 ▪ *79*	90	25-60-125-250
HF 412	140 ▪ *37*	90	25-60-125-250

In line filters spin-on

These filters are specifically designed to be connected on the suction or in the return line of the hydraulic circuit and provide versatility to safeguard the circuit components from contaminating particles.

HF 620-625 series

- Easy filtering elements replacement.
- Differential control of the clogging values.

HF 650 series

Easy filtering elements replacement.
High filtration performances.
High resistance filtering elements.

Main characteristics

Type	Nominal flow up to (l/min ▪ *US gpm*)	Operating pressure (bar ▪ *psi*)	Degree of filtration* FG (µm)	MS (µm)	SP (µm)	RP (µm)
HF 620	400 ▪ *106*	12 ▪ *174*	10-25	60-90-125	10-25	
HF 625	200 ▪ *53*	25 ▪ *360*	10-25	60-90-125	10-25	
HF 650	180 ▪ *48*	35 ▪ *510*	3-6-10-16-25			10-25

NOTES
(*): FG = micro-fibre glass / MS = zinc plated steel wire mesh / MI = stainless steel wire mesh / SP = cellulose / RP = reinforced cellulose

Tank mounted return line filters

These filters are specifically designed to be directly connected on the hydraulic circuits return line and provide versatility to safeguard the circuit components from contaminating particles.

HF 502 series

- Minimum extension from the tank.
- Interchangeable with HF 550 and HF 554 series.

HF 550 series

- Oversize filtering surface.
- Multilayer system.
- Filler cap.

HF 547 series

- Air breather (available also with pressurized version).
- Antisplash system.
- Anodized housing.
- Flange with four holes (only HF 547-20).

HF 554 series

- Oversize filtering surface.
- Multilayer system.
- Air breather (available also with pressurized version).
- Antisplash system.
- Anodized housing.

HF 570-575 series

- Inside-to-outside direction of flow filtration.
- Full flow magnetic pre-filtration on the hydraulic return line.
- Filler cap.

Main characteristics

	Nominal flow up to	Operating pressure	Degree of filtration*					
Type	(l/min ▪ *US gpm)*	(bar ▪ *psi)*	FG (µm)	FB (µm)	MS (µm)	MI (µm)	SP (µm)	RP (µm)
HF 502	800 ▪ *210*	8 ▪ *115*	3-6-10-25	60-125	90-250	25	10-25	10-25
HF 550	600 ▪ *158*	8 ▪ *115*	3-6-10-25	60-125	90-250	25	10-25	10-25
HF 547	200 ▪ *53*	8 ▪ *115*	3-6-10-25	60-125	90-250	25	10-25	10-25
HF 554	200 ▪ *53*	8 ▪ *115*	3-6-10-25	60-125	90-250	25	10-25	10-25
HF 570	1000 ▪ *264*	8 ▪ *115*	10-25				10-25	
HF 575	1000 ▪ *264*	8 ▪ *115*	10-25				10-25	

NOTES
(*): FG = micro-fibre glass / FB = phosphor bronze / MS = zinc plated steel wire mesh / MI = stainless steel wire mesh/ SP = cellulose / RP = reinforced cellulose

In line medium and high pressure filters

The in-line medium and high pressure filters are specifically designed to be connected on the pressure line of the hydraulic circuit and provide versatility to safeguard the circuit components from contaminating particles.

HF 705 series

- Sintered bronze filter element.
- Bidirectional flow.
- Compact design.

HF 725 series

- CETOP 3 connections with reference to ISO4401.
- Operating pressure 350 bar G 5100 psi.
- Modular assembly.
- Compact design and low weight.

HF 735 series

- Compact design and low weight.
- Multilayer system.
- Also to be flanged directly on valve blocks and hydraulic Power-Pack.
- Filtration ratio $\beta_x \geq 200$.

HF 745 series

- Compact design and low weight.
- Great interchangeability.
- Multilayer system.
- Filtration ratio $\beta_x x \geq 200$.

HF 760 series

- Multilayer system.
- Wide range 20 - 30 - 40.
- High ratio flow/head dimension.
- Filtration ratio $\beta_x x \geq 200$.

Main characteristics

Type	Nominal flow up to (l/min ▪ *US gpm*)	Operating pressure (bar ▪ *psi*)	Degree of filtration* FG (µm)	MI (µm)	SB (µm)
HF 705	65 ▪ *17.2*	350 ▪ *5100*			10-25-40-60
HF 725	40 ▪ *10.6*	350 ▪ *5100*	3-6-10-25	10-25	
HF 735	150 ▪ *40*	320 ▪ *4650*	3-6-10-25		
HF 745	90 ▪ *24*	280 ▪ *4050*	3-6-10-25		
HF 760	400 ▪ *106*	420 ▪ *6100*	3-6-10-25		

NOTES (*): FG = micro-fibre glass / MI = stainless steel wire mesh / SB = sintered bronze

Accessories

Filler breathers - Air filters - Level and temperature gauges - Pressure gauges - Pressure/Vacuum gauges clogging indicators: visual, electrical, visual differential and electrical visual differential.

CASAPPA®
FLUID POWER DESIGN

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DOC 02 R EI Edition: 02/09.2009 Replaces: DOC 01 R EI